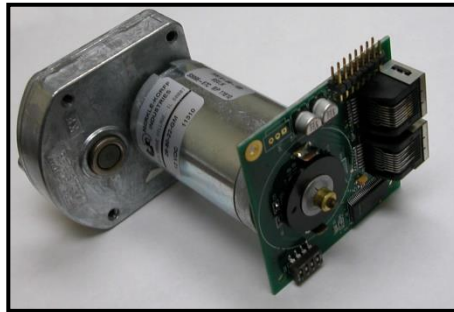


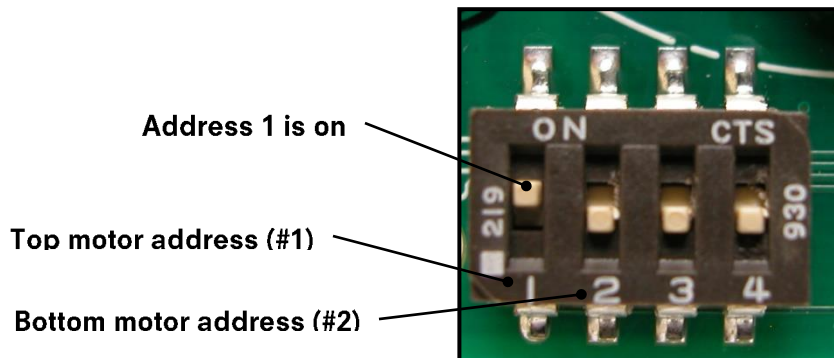
Instruction Sheet: Replace the AC2-GP Motor

1. Open the front door and remove the upper and lower product hoppers.
2. Using a Phillips screwdriver, remove the right side panel cover.
3. Disconnect motor wires (phone jack style); there are 2 per motor.



Motor coupler assembly

4. Support the motor with one hand then remove the 4 bolts attaching the motor to the trough. A long extension and a 9/64 hex style bit are required for removal.
5. Install new motor. Make sure that the bolts are tightened to 15 in-lbs.
Note: The top motor must be addressed/turned on to 1 and the bottom motor must be addressed/turned on to 2 as shown below.



This motor is addressed to 1, top motor address

6. Reconnect motor wires (2 per motor).
7. Reinstall the right side panel cover.
8. Reinstall both product hoppers.
9. Close the front door.

If you have any questions or concerns while performing this procedure, please contact the SureShot Solutions Technical Assistance Center by phone at 1-888-777-9990 or e-mail at service@sureshotsolutions.com. Find other helpful instruction sheets and videos on our website: www.sureshotsolutions.com.